ELEO

GAZEBO

Assembly instructions for Sardegna and Sicilia pergola

SAFETY INSTRUCTIONS

Please note that you assemble the pergola at your own risk. We do not accept any liability for damage caused by improper or incorrect assembly.

Read the assembly instructions carefully.

Only assemble the pergola in good weather conditions and wear protective gloves during assembly. All components are made of wrought iron and are therefore very heavy. Please proceed with caution when assembling the pergola.

At least 3 people are required to assemble the pergola safely.

We are happy to advise you on all questions relating to assembly and offer assistance in selecting a suitable service provider.

Our customer service team is available to answer all your questions by telephone on **+49 9565 / 50 917 0** or by email at **customerservice@eleo-gazebo.co.uk** at any time.

PREPARATION AND TIPS

Make sure to set up the pergola on a level surface.

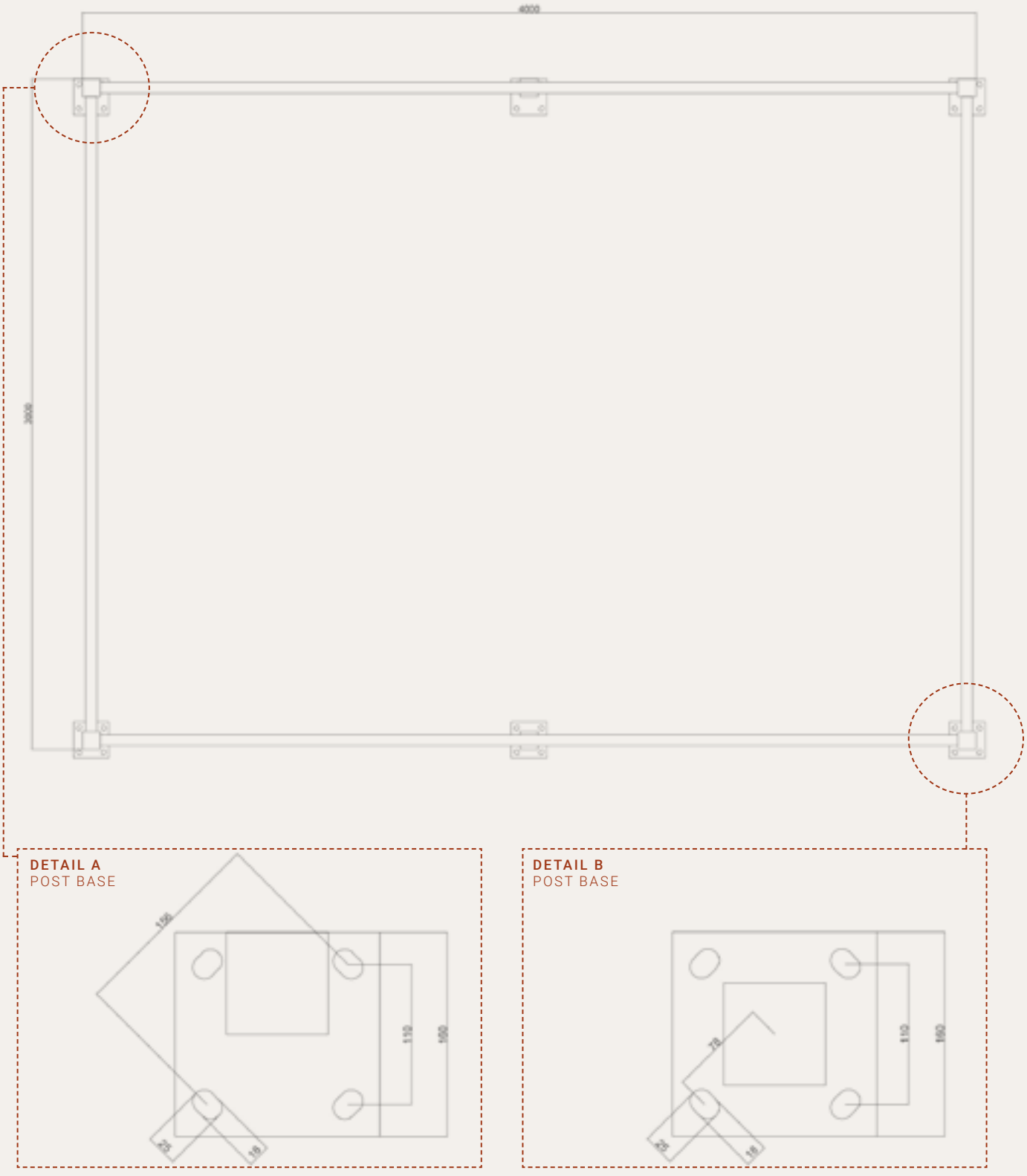
Mark out a 4.08 x 3.04 m (approx. 13.38 x 9.97 ft.) rectangle on the ground to align the position of the posts. The angle of the posts should touch the rectangle.

Note the different heights of the posts and cross beams.

Always use a washer for each screw connection.

FLOOR PLAN

4,08 m x 3,04 m outside



SCALE APPROX. 1:20 (DIN A4)

DIMENSIONS IN MM

COMPONENTS SARDEGNA

A
Post (long, with three-sided plate)
3x

B
Post (short, with four-sided plate)
3x

C
Cross member (straight)
4x

D
Crossbar (diagonal)
2x

E
shade sail poles
2x

F
Roof struts (diagonal)
6x

G
Corner decor 90° angle
8x

H
Corner decor 86° angle
2x

I
Corner decor 96° angle
2x

INCLUDED FASTENERS

66 M8 screws, 25 mm

66 washers

4 Mounting bracket for shade sails

REQUIRED TOOLS

2x ladder

1-2x stool

2x 13 mm spanner

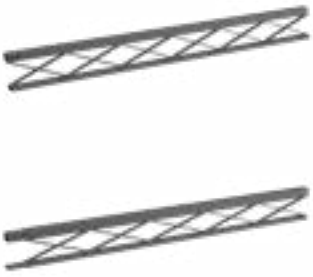
1-2x Spirit levels (magnetic)

3 people

COMPONENTS SICILIA

A
Post (long, with three-sided plate)
3x

B
Post (short, with four-sided plate)
3x



C
Cross member (short)
4x

D
Cross member (long)
2x

E
shade sail poles
2x

F
Roof struts (diagonal)
6x

G
Corner decoration 90° angle
8x

H
Corner decoration 84° angle
2x

I
Corner decoration 96° angle
2x

INCLUDED FASTENERS

66 M8 screws, 25 mm

66 washers

4 Mounting bracket for shade sails

REQUIRED TOOLS

2x ladder

1-2x stool

2x 13 mm spanner

1-2x Spirit levels (magnetic)

3 people

REQUIRED COMPONENTS

A

Post (long, with three-sided plate)

2x

C

Crossbar (long)

4x

B

Post (short, with four-sided plate)

2x

D

Crossbar (short)

2x

01 INSTALLATION OF THE FIRST STRAIGHT CROSS MEMBER

Set up the left-hand long outer post with the three-sided plate and connect it to the first part of the crossbeam intended for the long side of the pergola. Before screwing it in place, attach a mounting bracket for the shade sail and connect everything by hand.

02 ERECTING THE MIDDLE POST WITH A THREE-SIDED PLATE

Person 1 holds the erected post in place while persons 2 and 3 erect the middle post with the three-sided plate and place the straight crossbar in the designated cut-out. The second part of the straight crossbar is then placed on the middle post. The two parts of the crossbar are screwed together by hand.

03 SET UP THE RIGHT-HAND LONG OUTER POST WITH A THREE-SIDED PLATE

The next step is to erect the right-hand outer post with the three-sided plate and attach the crossbar. Another mounting bracket for the shade sail is attached and hand-tightened to the crossbar and post.

04 INSTALLATION OF THE SLANTED CROSS MEMBER

Person 1 continues to hold the erected posts in place while person 2 and person 3 attach a diagonal crossbar to the right outer post and screw it tight by hand.

05 ATTACHING THE RIGHT-HAND SHORT OUTER POST WITH FOUR-SIDED PLATE

Person 1 and Person 2 continue to hold the erected posts and the attached diagonal cross member. Person 3 places a right-hand post with a four-sided plate and connects it to the diagonal cross member by hand.

06 INSTALLATION OF THE STRAIGHT CROSS MEMBER

Next, connect the straight crossbar to the post and screw another mounting bracket for the shade sail tightly in place. This is the first part of the crossbar for the long side of the pergola.

REQUIRED COMPONENTS

F

Roof struts (diagonal)

4x

E

Shade sail poles with angle bracket

2x

Sardegna Sicilia

G

Corner decoration 90° angle

4x

Sardegna Sicilia

H

Corner decoration 84° angle

2x

Sardegna Sicilia

I

Corner decoration 96° angle

2x

07 INSTALLATION OF THE SECOND MIDDLE POST WITH FOUR-SIDED PLATE

The second middle post with a four-sided plate is erected and the crossbeam is placed in the designated cut-out. Then the second part of the crossbeam is placed on the middle post. The two parts of the crossbeam are screwed together by hand.

08 ATTACHING THE LEFT SHORT OUTER POST

The left post with the four-sided plate is erected and connected to the crossbar. The post is screwed to the crossbar by hand using the last mounting bracket for the shade sail.

09 ATTACHING THE SLANTED CROSS MEMBER

The slanted cross member is connected to the posts and screwed tight by hand.

10 ATTACHING THE ROOF STRUTS

There are pre-drilled holes on the upper side of the longer cross members. These are intended for the roof struts. The roof struts are thus gradually connected to the cross members and screwed together at the top with a secure fit.

11 INSTALLING THE SHADE SAIL POLES

You have already attached the mounting brackets for the shade sail poles in the previous steps. The round shade sail poles are connected to the mounting brackets and screwed tight with a wrench. If you have a shade sail, we recommend attaching it before mounting the shade sail poles and then screwing the poles tight with a wrench.

12 ATTACHING THE CORNER DECORATIONS

Attach two corner decorations to each post as corner pieces to the cross beams. Please note the different angles of the corner decorations. The corner decorations with a 90° angle are connected to the long cross beams. For each slanted cross beam, use one corner decoration with a 94° angle and one corner decoration with an 86° angle. Align the posts of the pergola gradually using spirit levels, retighten the connections of the respective cross beams and then tighten them securely.

ANCHORING
IN THE GROUND

Anchoring in the ground depends heavily on the conditions of your subsoil. Seek advice from trained specialists at your local DIY store or specialist retailer.

Recommendation for soft subsoil
Required materials and tools
(not included in delivery)

- 16x M12 threaded rod (1 m)
- 16x nuts
- 16x washers
- 12 mm hammer drill bit, alternatively a hammer

For soft ground, such as soil, we recommend using a threaded rod with a length of 1 m (approx. 3.28 ft.). Place a washer and nut on the head of the threaded rod and hammer the threaded rod through the hole in the post base at a slight angle into the ground.

INSTALLATION
SHADE SAIL

If you have already installed the shade sail poles in advance, loosen the screws again and remove the poles. The shade sail is attached to the poles. Then reinstall the shade sail poles with the mounting brackets and tighten everything securely. Align the shade sail and attach it to the roof struts with the Velcro fastener provided.

ASSEMBLY
TRELLIS

The trellis can be mounted on the three front posts.

Loosen the screws of the corresponding corner decoration on the respective post. Then screw the corner decoration together with the trellis hand-tight to the post. To mount the trellis optimally, you need another hole at the bottom of the post. Mark this with a pen. Then remove the trellis again and drill the hole. Use an M8 threaded hole for the hole.

Once the hole has been drilled, mount the trellis together with the corner decoration on the post as described above and screw it tight.

DETAILED SHOTS
SARDEGNA

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We hope you enjoy your new gazebo!

ELEO
GAZEBO

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